



We Never Forget Who We Are Working For



# Chairman's Message

Customer needs are always our top priority. Uni Impex devotes to the sustainable development of any industry related to steel and provides all-around services for its customers. Our values are the principles that guide and shape our behavior, and they're the start and endpoint for everything we do as a business. We're continually seeking to improve all the elements that make us who we are. We never feel we've made it; we never feel we're perfect, and we never tire of learning and striving to do better. Our ambition is to move forward as a company, winning over new markets with consistently excellent products.



We play a leading role in a continually evolving sector, creating new solutions and providing flexible responses to all kinds of requests. With the energy infused by ideas, curiosity, and an enterprising spirit, we create value for our customers and stakeholders.

• **Pride** - We're proud of what we do, and we strive to ensure that's always the case. We're proud to honor our history, by creating top-quality stainless-steel products that are reliable, customized, and technologically advanced, and for which we're recognized and appreciated on markets all over the world.

• **Ethics** - We act consistently and responsibly, wherever we are in the world. Wherever our story takes us, our choices and our actions will always be guided by integrity, honesty, honorability, and respect for the rules. The code of ethics we've adopted sets out who we are, how we see things, and how we do things.



# Introduction

Uni Impex is an Indian stainless steel equipment supplier specializing in the dealing of benching and equipment for commercial and domestic environments.

Uni Impex distributes and supplies metal products made up of stainless steel. Our products include sheets, plates, rods, tubes, pipes, and extruded shapes. Our products meet the needs of virtually all industries. Every item we deal in has been designed to the highest standards, using the best quality materials and excellent workmanship. We are extremely proud of the quality and workmanship that is inherent in each item sold and we continue to enhance our range with new and updated designs. As a company, we are always striving to improve our business to help serve our customers in terms of design, manufacturing, as well as finished products.





# Business Strategies

- Fast
- Quality
- High-Efficiency
- Save-Time-And-Costs
- Customer-Oriented

In addition to its leading position in the local market, Uni Impex exports its products and services to Europe, Africa, Asia, and U.S.A. This ever-expanding network of local affiliations and subsidiaries around the world, plus its central location, enables us to access global markets with flexible shipping options, including land, sea, and air, and guarantee a short lead-time.



Our unique position provides our customers with genuine competitive advantages and has positioned Uni Impex as one of the leading stainless steel product suppliers in its field.

**Note: We Also Provide *Cutting & Warehousing Facilities***



## Our philosophy

"Solutions for an evolving industry" fully expresses our corporate philosophy: we are a flexible and dynamic company, able to satisfy all the requirements of a continuously evolving industrial world, thanks to our innovative solutions.



## Our mission

"Through state-of-the-art technologies and innovative processes, we develop cutting-edge drive solutions for industrial applications." "We are a reliable company that fulfills its obligations with internal and external clients"



# Why Stainless Steel Fittings?

Stainless steel is a versatile material that is used in many different applications. The two most common types of stainless steel are austenitic which is highly corrosion resistant and ferritic which is magnetic.

All steels have the same basic iron and carbon composition along with nickel, but stainless steel also contains chromium - the alloy that gives stainless steel its well-known corrosion resistance.

The combining of corrosion resistance with high strength allows the reduction in wall thickness and weight. Stainless steel is resistant to heat and chemical damage. It can withstand very high flow rates - in excess of 40m/s, making it capable to withstand long-term exposure to the elements in almost any environment.



# Product Range



## Butt Weld Fittings

Butt weld is to connect pipes and fittings ends by butt welding process. Also known by welded pipe fittings. It has ends in beveled or plain, dimensions normally from 3/4" to 24". Manufactured according to ASME B16.9. Material in carbon, alloy and stainless steel.

## Socket Weld Fittings

Socket weld fittings refers to a pipe inserted in to a recessed area another pipe or fittings. It is using seal welding process as they are usually in small dimensions that below 2 inch. Manufacturing standards complied to ASME B16.11. Material also in carbon, alloy and stainless steel.



## Threaded Fittings

Threaded fittings similar to socket weld fittings, mainly used for the small pipe diameters in NPS 2 and smaller. The fittings ends normally in NPT Thread, threads standard in ASME B1.20.1. It is commonly used in low-pressure, low-temperature pipelines and very easy to install.

# Butt Weld Fittings - Products



45 Degree BW Elbow



90 Degree BW Elbow



18 Degree BW Elbow



Butt Weld Equal Tee



Butt Weld Reducing Tee



Butt Weld Equal Cross



Butt Weld Reducing Cross



Concentric Reducer



Eccentric Reducer



# Socket Weld Fittings - Products



Socket Weld Elbow



Socket Weld Tee



Socket Weld Cross



Socket Weld Coupling  
(Full)



Socket Weld Coupling  
(Half)



Socket Weld Coupling  
(Reducing)



Socket Weld Coupling  
(Reducing Insert)



Socket Weld Union



Sockolet

# Threaded Fittings - Products



ELBOW 90°



TEE



CROSS



ELBOW 45°



FULL-COUPLING



CAP (END CAP)



HALF-COUPLING



SQUARE HEAD PLUG



UNION (MSS SP-83)





1PC Stainless Steel Ball Valve  
1/4"-3", 1000PSI



2PC Stainless Steel Ball Valve  
1/4"-4", 1000PSI



1PC Flange Stainless Steel Ball Valve



2PC Flange Stainless Steel Ball Valve



Stainless Steel Globe Valve



Stainless Steel Gate Valve



3-Way Stainless Steel Ball Valve  
1/4"-4", 1000PSI



3-Way Stainless Steel Ball Valve  
1/4"-2", 1000PSI



Needle Valve



Stainless Steel Y-Strainer



Stainless Steel Check Valve



Bibcock Valve

# Product Range

## Stainless Steel (OD Pipes)

<b>Size</b>	: 1/2" to 6" OD
<b>Thickness</b>	: 1mm to 3mm
<b>Grade</b>	: 202,304,304L,316,316L
<b>Finish</b>	: 2B, Matt, Mirror



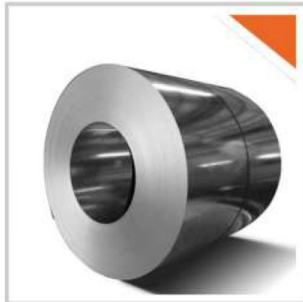
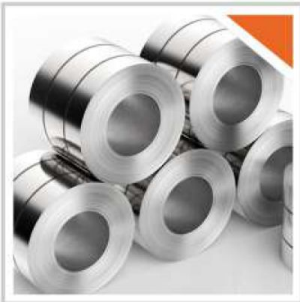
## Stainless Steel (NB Pipes)

<b>Size</b>	: 1/2" to 24"
<b>Thickness</b>	: SCH-5,SCH-10,SCH-20,SCH-40, SCH-80,SCH-160.
<b>Grade</b>	: 202,304,304L,316,316L,310



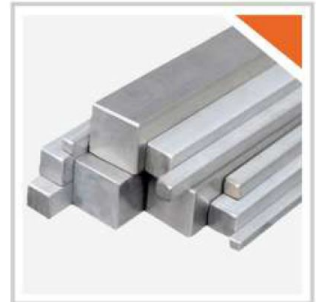
## Stainless Steel Coils & Strips

<b>Size</b>	: 1/2" to 8"
<b>Thickness</b>	: 3mm to 50mm
<b>Grade</b>	: JT,J4,304,304L,316,316L,310, X2CRN12
<b>Finish</b>	: 2B, No.1, No.4 (PVC), No.8 (PVC)



## Stainless Steel Round/Square Bar

<b>Round</b>	: 3 mm to 200 mm
<b>Square</b>	: 4 mm to 65 mm
<b>Grade</b>	: 202,303,304,310,316, X2CRN12
<b>Finish</b>	: Black, Polish Bright, Export Bright

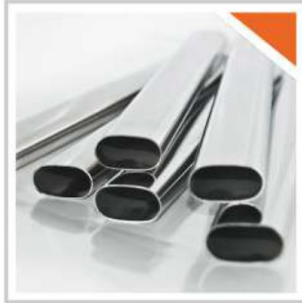
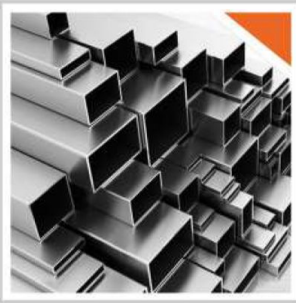




# Product Range

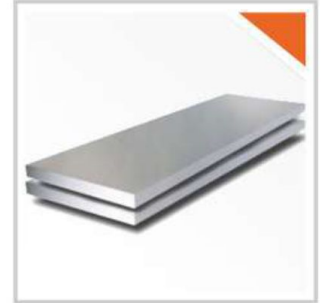
## Stainless Steel (Section Pipes)

<b>Shape</b>	: Square, Rectangular, Oval, D Shape
<b>Thickness</b>	: 0.8 mm - 6 mm
<b>Grade</b>	: 202, 304, 304L, 316, 316L
<b>Finish</b>	: 2B, Matt, Mirror



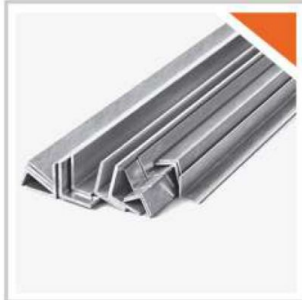
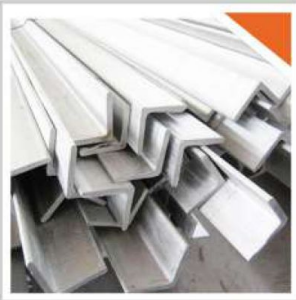
## Stainless Steel Sheets & Plates

<b>Size</b>	: 1000 mm to 1500 mm
<b>Thickness</b>	: 0.80 mm to 12.0 mm
<b>Grade</b>	: JT, J4, 304, 304 L, 316, 316 L
<b>Finish</b>	: 2B, No.1, No.4 (PVC), No.8 (PVC)



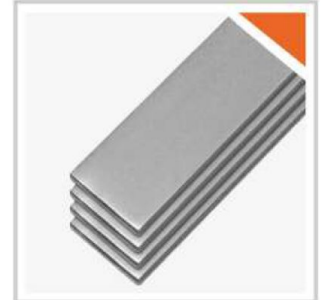
## Stainless Steel Angles

<b>Size</b>	: 20X20mm to 100X100mm
<b>Thickness</b>	: 3mm, 4mm, 5mm, 6mm and 10mm
<b>Grade</b>	: JT, J4, 304, 316
<b>Finish</b>	: 2B, No.1, No.4 (PVC), No.8 (PVC)



## Stainless Steel Flat

<b>Width</b>	: 1/2" to 10"
<b>Thickness</b>	: 3mm to 50mm
<b>Grade</b>	: 202, 304, 316
<b>Finish</b>	: Matt



# Applications



Decorative Furnishing



General Engineering



Food & Dairy Processing



Architectural Application



Automobile



Water Treatment



Sugar Industry



Hardware Industry



Power Plant



Stainless Steel Furniture



General Pipe Fitting



Structural SS Work



Specification	Allowable Outside Diameters Variations in mm			Allowable Wall Thickness Tolerances in mm		Exact Length		Testing
	Diameters	Over	Under	Over	Under	Over	Under	
ASTM A-213 Seamless Boiler, Super heater and Heat Exchanger tubes	upto 25.4 25.4 to 38.1 incl. 38.1 to 50.8 excl. 50.8 to 63.5 excl. 63.5 to 76.2 excl. 76.2 to 101.6 incl.	0.10 0.15 0.20 0.25 0.30 0.38	0.10 0.15 0.20 0.25 0.30 0.38	+20 +20 +22 +22 +22 +22	-0 -0 -0 -0 -0 -0	3.17 3.17 3.17 3.76 4.76 4.76	0 0 0 0 0 0	Tension Test Flattening Test Flare Test Hardness Test 100% Hydrostatic Test Refer to ASTM A-450
ASTM A-249 Welded Boiler Super heater heat Exchanger and Condenser Tubes	upto 25.4 25.4 to 38.1 incl. 38.1 to 50.8 excl. 50.8 to 63.5 excl. 63.5 to 76.2 excl. 76.2 to 101.6 incl.	0.10 0.15 0.20 0.25 0.30 0.38	0.10 0.15 0.20 0.25 0.30 0.38	+10 +10 +10 +10 +10 +10	-10 -10 -10 -10 -10 -10	3.17 3.17 3.17 4.76 4.76 4.76	0 0 0 0 0 0	Tension Test Flattening Test Flange Test Reverse Bend Test Hardness Test 100% Hydrostatic Test  Refer to ASTM A-450 when ever applicable
ASTM A-269 Seamless & Welded Tubes General Services	upto 12.7 12.7 to 38.1 excl. 38.1 to 88.9 excl. 88.9 to 139.7 excl.	0.13 0.13 0.25 0.38	0.13 0.13 0.25 0.38	+15 +10 +10 +10	-15 -10 -10 -10	3.2 3.2 4.8 4.8	0 0 0 0	Flare Test (Seamless only) Flange Test (Welded only) Reverse Flattening Test (Welded only) Hardness Test 100% Hydrostatic Test
ASTM A-270 Seamless and Welded Austenitic Stainless Steel Sanitary Tubing	25.4 38.1 50.8 63.5 76.2 101.6	0.05 0.05 0.05 0.05 0.08 0.08	0.20 0.20 0.28 0.28 0.30 0.38	+12.5 +12.5 +12.5 +12.5 +12.5 +12.5	-12.5 -12.5 -12.5 -12.5 -12.5 -12.5	3.2 3.2 3.2 3.2 3.2 3.2	0 0 0 0 0 0	Reverse Flattening test 100% Hydrostatic Test External Polish on all tubes  Refer to ASTM A-270
ASTM A-312 Seamless & Welded pipes	13.7 to 48.3 incl. 48.3 to 114.3 incl. 114.3 to 220 incl.	0.40 0.79 1.60	0.79 0.79 0.79	Minimum Wall 12.5% under normal wall Specified		6.4 6.4 6.4	0 0 0 (Normally Random Lengths Ordered)	Tension Test Flattening Test 100% Hydrostatic Test Refer to ASTM A-530

## FORMULA

1.	Weight of SS Sheet, Plate Length × Width × Thickness × .000008 = Weight in Kg.
2.	Weight of SS Pipes & Tubes (in Kg) OD - Thick × Thick × .00756 = Weight Per Ft.
3.	Weight of SS Round (in Kg.) Diameter × Diameter × .0019 = Weight per ft.
4.	Weight of SS Hex (in Kg.) Diameter × Diameter × .0021 = Weight per ft.
5.	Weight of SS Square (in Kg.) Diameter × Diameter × .0025 = Weight per ft.
6.	Weight of SS Circle (in Kg.) Diameter × Diameter × Thickness + 3 = Weight per nos.
7.	Weight of SS Flat (in kg.) Width × Thickness × .0024 = Weight per ft.



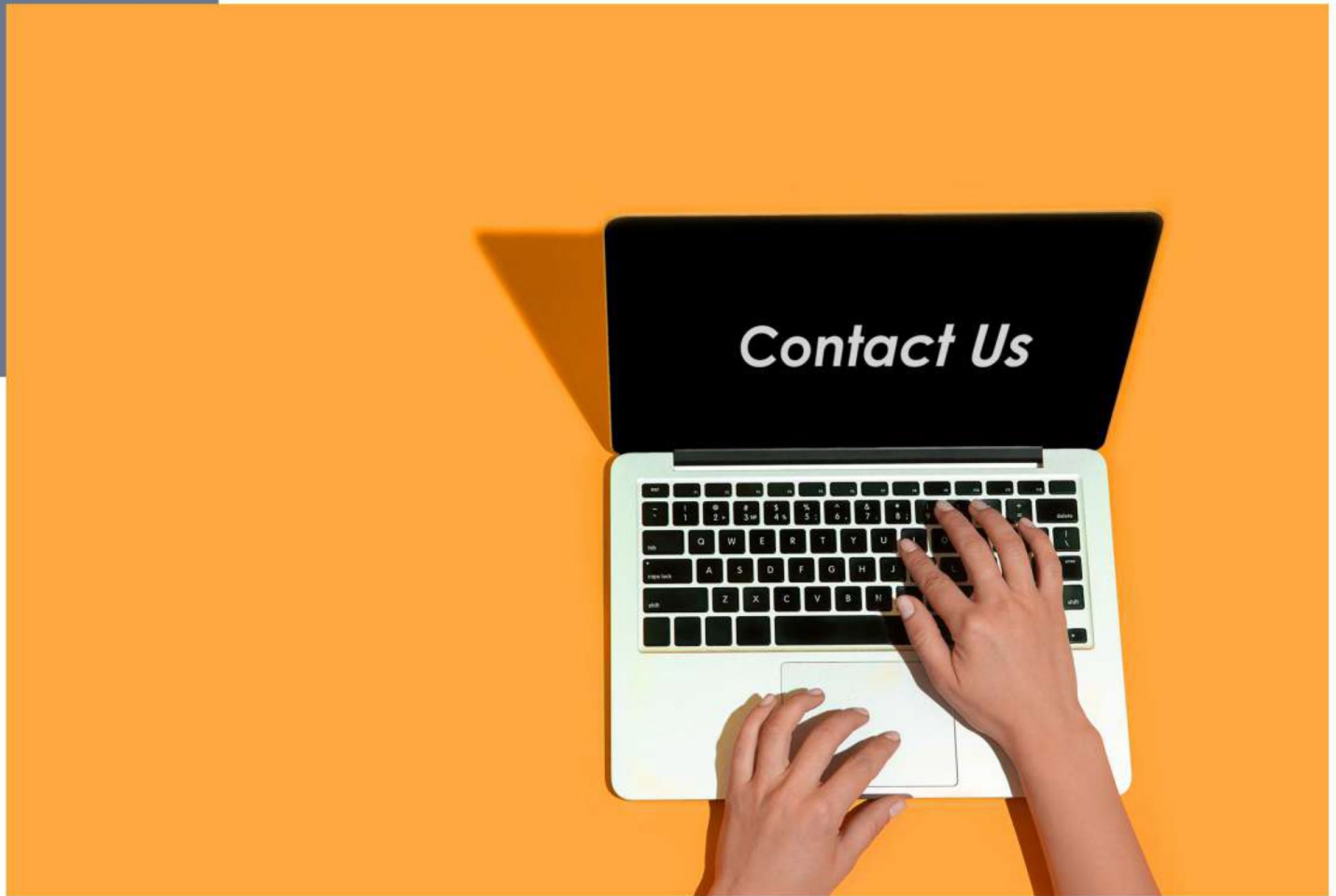
Mechanical Properties						Comparison of Indian / Prop. (JSL) Grades with Various International Standards					
Grade	Tensile Strength Mpa (Min.)	Yield Strength Mpa (Min.)	% Elongation (Min.)	Hardness BHN (Max.)	Hardness RB (Max.)	INDIA / IS Letter Symbol	INDIA / IS Numerical Symbol (ISS)	UNS Designation	Germany / DIN	JAPAN / JIS	USSR / GOST
<b>Austenitic</b>											
301	515	205	40	217	95	X10Cr17Ni7	301	S30100	X12CrNi177	SUS301	
304	515	205	40	201	92	X04Cr19Ni9 X04Cr19Ni10	304SI /304S2	S30400	X5CrNi1810	304	08Ch18N10
304H	515	205	40	201	92			S30409			
304L	485	170	40	201	92			S30403	X2CrNi1911 G-X2CrNiN189	SUS304L SCS19	03Ch18N11
304LN	515	205	40	201	92			S30453	X2CrNiN1810	SUS304LN	
309	515	205	40	217	95	X15Cr24Ni13	309		X15CrNiSi2012	SUH309	20Ch20NS2
309S	515	205	40	217	95			S30908	X7CrNi2314	SUS309S	
310	515	205	40	217	95	X20Cr25Ni20	310		X15CrNiSi2520	SUH310	20Ch25N20S2
310S	515	205	40	217	95			S31008	X12CrNi2521	SUS310S	20Ch23N18
316	515	205	40	217	95	X04Cr17Ni12Mo2 X02Cr17Ni12Mo2	316 316L	S31600 S31603	X5CrNiMo17122 X2CrNiMo18143	SUS316 SUS316L	3Ch17N14M3 3Ch16N15M3
316LN	515	205	40	217	95			S31653	X2CrNiMoN17133	SUS316LN	
316Ti	515	205	40	217	95	X04Cr17Ni12Mo2Ti	S31635	S316Ti	X6CrNiMoTi17122		10Ch17N13M2T
317	515	205	40	217	95			S31700	X5CrNiMo17133	SUS317	
317L	515	205	40	217	95			S31703	X2CrNiMo18164	SUS317L	
317LN	550	240	40	217	95			S31753			
321	515	205	40	217	95	X04Cr18Ni10Ti	321	S32100	X6CrNiTi1810	SUS321	08Ch18N10T
347	515	205	40	201	92	X04Cr18Ni10Nb	347	S34700	X6CrNiNb1810	SUS347	08Ch18N12B
<b>Ferritic + Martensitic</b>											
409	380	205	20	179	88			S40900	X6CrTi12		
409RC	350	170	30	179	88						
409M**	450	275	20	187	90						
410	450	205	20	217	96	X12Cr12	410	S41000	X10Cr13	SUS410	
410S	415	205	22	183	89			S41008			
<b>Ferritic</b>											
405	415	170	20	179	88	X04Cr12	405	S40500	X6CrAl13	SUS405	
430	415	205	22	183	89	x07cr17	430	S43000	X6Cr17	SUS430	
430Ti	360	175	27	179	88	X6CrTi17		SUS430LX			
436	450	240	22	89				S43600			
<b>Martensitic</b>											
420	690		15	217	96	X20Cr13 X30Cr13 X40Cr13	420 S1 420 S2 420 S3	S42000	X20Cr13	SUS420J1	
<b>JBS</b>											
<b>Low Nickel Austenitic</b>											
JSL	550	205	40	217	95						
J3	600	250	40	217	95						
J4	700	350	40	217	95						

Chemical Properties												
Grade	USA-Canada/ AISI-ASTM- ASME	% C (Max)	% Mn (Max)	% P (Max)	% S (Max)	% Si (Max)	% Cr	% Ni	% Mo	% N (Max)	% Cu (Max)	
<b>AUSTENITIC</b>												
301	301	0.15	2.00	0.045	0.030	1.00	16.00 - 18.00	6.00 - 8.00	-	0.10	-	-
304	304	0.08	2.00	0.045	0.030	0.75	18.00 - 20.00	8.00 - 10.50	-	0.10	-	-
304H	304H	0.04 - 0.10	2.00	0.045	0.030	0.75	18.00 - 20.00	8.00 - 10.50	-	-	-	-
304L	304L	0.03	2.00	0.045	0.030	0.75	18.00 - 20.00	8.00 - 12.00	-	0.10	-	-
304LN	304LN	0.03	2.00	0.045	0.030	0.75	18.00 - 20.00	8.00 - 12.00	-	0.10 - 0.16	-	-
309	309	0.2	2.00	0.045	0.030	0.75	22.00 - 24.00	12.00 - 15.00	-	-	-	-
309S	309S	0.08	2.00	0.045	0.030	0.75	22.00 - 24.00	12.00 - 15.00	-	-	-	-
310	310	0.25	2.00	0.045	0.030	0.75	24.00 - 26.00	19.00 - 22.00	-	-	-	-
310S	310S	0.08	2.00	0.045	0.030	0.75	24.00 - 26.00	19.00 - 22.00	-	-	-	-
316	316	0.08	2.00	0.045	0.030	0.75	16.00 - 18.00	10.00 - 14.00	2.00 - 3.00	0.10	-	-
316L	316L	0.03	2.00	0.045	0.030	0.75	16.00 - 18.00	10.00 - 14.00	2.00 - 3.00	0.10	-	-
316LN	316LN	0.03	2.00	0.045	0.030	0.75	16.00 - 18.00	10.00 - 14.00	2.00 - 3.00	0.10 - 0.16	-	-
316Ti	316Ti	0.08	2.00	0.045	0.030	0.75	16.00 - 18.00	10.00 - 14.00	2.00 - 3.00	0.10	-	Ti 5X(C+N) Min., 0.70 Max.
317	317	0.08	2.00	0.045	0.030	0.75	18.00 - 20.00	11.00 - 15.00	3.00 - 4.00	0.10	-	-
317L	317L	0.03	2.00	0.045	0.030	0.75	18.00 - 20.00	11.00 - 15.00	3.00 - 4.00	0.10	-	-
317LN	317LN	0.03	2.00	0.045	0.030	0.75	18.00 - 20.00	11.00 - 15.00	3.00 - 4.00	0.10 - 0.22	-	-
321	321	0.08	2.00	0.045	0.030	0.75	17.00 - 19.00	9.00 - 12.00	-	0.10	-	Ti 5X(C+N) Min., 0.70 Max.
347	347	0.08	2.00	0.045	0.030	0.75	17.00 - 19.00	9.00 - 13.00	-	-	-	Cb = 10XC Min., 1.00 Max.
<b>FERRITIC + MARTENSITIC</b>												
409	409	0.080	1.00	0.040	0.020	1.00	10.50 - 11.75	0.50 max.	-	0.030	-	Ti = 6X(C+N) Min., 0.75 Max.
409RC	-	0.02	1.00	0.040	0.030	1.00	10.50 - 11.75	0.50 max.	-	0.020	-	Ti = 5X C Min., 0.75 Max.
409M	-	0.03	0.8 - 1.5	0.03	0.030	1.00	10.80 - 12.50	1.50 max.	-	0.030	-	Ti = 0.75 Min.
410	410	0.15	1.00	0.040	0.030	1.00	11.50 - 13.50	0.75 max.	-	-	-	-
410S	410S	0.08	1.00	0.040	0.030	1.00	11.50 - 13.50	0.60 max.	-	-	-	-
<b>FERRITIC</b>												
405	405	0.80	1.00	0.04	0.030	1.00	11.50 - 14.50	0.60	-	-	-	Al = 0.10 - 0.30
430	430	0.12	1.00	0.04	0.030	1.00	16.00 - 18.00	0.75 max.	-	-	-	-
430 Ti	430	0.030	1.00	0.04	0.030	1.00	16.00 - 19.00	-	-	-	-	Ti = 0.10 - 1.0
		0.12	1.00	0.040	0.030	1.00	16.00 - 18.00	-	0.75-1.25	-	-	Cb = 5X C Min., 0.80 max.
<b>MARTENSITIC</b>												
420	420	0.15 min.	1.00	0.040	0.030	1.00	12.00 - 14.00	0.75 max.	-	-	-	Mo = 0.50 Max.
JBS	-	0.6 - 0.75	1.00	0.04	0.030	0.75	12.00 - 14.00	-	0.75 max.	-	-	-
<b>LOW NICKLE AUSTENITIC</b>												
JSLAUS (J1)	-	0.08	7.00 - 8.00	0.075	0.030	0.75	15.00 - 17.00	4.00 - 5.00	-	0.10	1.5	-
J3	-	0.08	9.00 - 10.50	0.075	0.030	0.75	14.00 - 16.00	2.00 - 3.00	-	0.15	2.0	-
J4	-	0.10	8.50 - 10.00	0.090	0.030	0.75	15.00 - 16.00	1.2 (max.)	-	0.20	2.0	-



CALCULATED WEIGHTS - STANDARD TUBINGS												
B X L (mm)	Wall Thickness (mm)	0.71	0.91	1.00	1.20	1.50	1.60	2.00	2.64	3.00	3.25	3.60
		WEIGHT KG. / MTR.										
6.00		0.094	0.116	0.125	0.144							
9.52		0.156	0.196	0.213	0.301	0.317						
12.70		0.213	0.268	0.293	0.345	0.420	0.444	0.535	0.664			
15.87		0.269	0.340	0.372	0.440	0.539	0.571	0.694	0.873			
19.05		0.326	0.413	0.451	0.536	0.658	0.698	0.853	1.083	1.204	1.2	
22.22		0.382	0.485	0.531	0.631	0.778	0.826	1.012	1.294	1.443	1.543	
25.40		0.438	0.557	0.610	0.726	0.896	0.925	1.170	1.502	1.680	1.800	1.062
28.60		0.496	0.631	0.691	0.823	1.017	1.081	1.332	1.715	1.922	2.061	2.253
31.75				0.769	0.917	1.134	1.206	1.488	1.921	2.156	2.316	2.534
35.00				0.851	1.015	1.258	1.338	1.652	2.138	2.403	2.583	2.829
38.10					1.107	1.373	1.460	1.805	2.340	2.633	2.832	3.105
41.27					1.202	1.491	1.587	1.964	2.550	2.870	3.089	3.390
44.45					1.298	1.611	1.714	2.123	2.759	3.109	3.348	3.677
45.00					1.314	1.631	1.736	2.150	2.796	3.150	3.392	3.726
50.00					1.464	1.819	1.936	2.400	3.126	3.525	3.798	4.176
50.80					1.488	1.849	1.968	2.440	3.179	3.585	3.863	4.248
63.50					1.871	2.325	2.476	3.075	4.017	4.538	4.895	5.391
76.20					2.253	2.801	2.984	3.710	4.855	5.490	5.927	6.541
101.60					3.016	3.758	4.000	4.980	6.539	7.395	8.000	8.820

STAINLESS SEEL PIPE SERIES (ANSI B 36.10; B 36.19)										
Nominal	Nominal Pipe Size	Outside Diameter	Wall Thickness and Weight							
			Sch. 5 S		Sch. 10 S		Sch. 40 S		Sch. 80 S	
Inches	mm	mm	mm	kg/m	mm	kg/m	mm	kg/m	mm	kg/m
1/8	6	10.29	-	-	1.24	0.281	1.73	0.370	2.041	0.475
1/4	8	13.72	-	-	1.65	0.498	2.24	0.643	3.02	0.808
3/8	10	17.15	-	-	1.65	0.639	2.31	0.857	3.20	1.116
1/2	15	21.34	1.65	0.812	2.11	1.014	2.77	1.286	3.73	1.642
3/4	20	26.67	1.65	1.032	2.11	1.296	2.87	1.708	3.91	2.225
1	25	33.40	1.65	1.310	2.77	2.121	3.38	2.537	4.55	3.282
1.1/4	32	42.16	1.65	1.671	2.77	2.728	3.56	3.435	4.85	4.524
1.1/2	40	48.26	1.65	1.923	2.77	3.150	3.68	4.101	5.08	5.484
2	50	60.33	1.65	2.421	2.77	3.986	3.91	5.515	5.54	7.588
2.1/2	65	73.03	2.11	3.741	3.05	5.336	5.16	8.755	7.01	11.570
3	80	88.90	2.11	4.578	3.05	6.546	5.49	11.448	7.62	15.484
3.1/2	90	101.60	2.11	5.248	3.05	7.514	5.74	13.756	8.08	18.891
4	100	114.30	2.11	5.918	3.05	8.483	6.02	16.296	8.56	22.628
5	125	141.30	2.77	9.593	3.40	11.722	6.55	22.065	9.52	31.364
6	150	168.28	2.77	11.462	3.40	14.015	7.11	28.648	10.97	43.142
8	200	219.08	2.77	14.979	3.76	20.240	8.18	43.129	12.70	65.526
10	250	273.05	3.40	22.920	4.19	28.163	9.27	61.131	12.70	82.661
12	300	323.85	3.96	31.669	4.57	36.478	9.52	78.811	12.70	98.790
14	350	355.60	3.96	34.812	4.78	41.923	9.53	82.451	12.70	108.871
16	400	406.40	4.19	42.131	4.78	47.994	9.53	94.554	12.7	125.000
18	450	457.20	4.19	47.453	4.78	54.064	9.53	106.657	12.7	141.129
20	500	508.00	4.78	60.135	5.54	69.591	9.53	118.760	12.7	157.258
22	550	558.8	4.78	66.205	5.54	76.627	9.53	130.864	12.7	173.387
24	600	609.6	5.54	83.662	6.35	95.766	9.53	142.967	12.7	189.516



## **Sales Office**

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